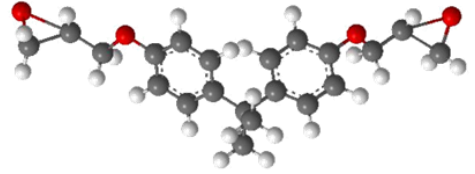


EPORITE



EPORITE 2500 A / B

GENERAL

EPORITE 2500 A / B is a two - components epoxy adhesive recommended for adhesion on various materials such as wood, plastic & steel.

The cured EPORITE 2500 A / B exhibits excellent physical properties and heat stability.

STORAGE

Store A & B parts at temperature lower than 30°C but not less than 5°C. Keep the containers at dry place & sealed tightly.

HANDLING AND SAFETY

Gloves and glasses are suggested for user's personal protection. Clean with soap and water when skin contact.

PROCESSING

1. Well mixed with mixing ratio A:B = 1:1 by weight.
2. Potting/casting associated with vacuum process.
3. Curing condition at 25°C for 24 hr or at 60 ~ 80°C for 2 ~ 4 hr.

NOTE: The process can be adjusted according to the specific manufacturing process or performance requirement.

SPECIFICATION

Specification	EPORITE 2500A	EPORITE 2500B
Chemical Type	Epoxy Resin	Modified Polyamide
Appearance	Light Yellow Liquid	Deep Yellow Liquid
Specific Gravity	1.2 ± 0.1	1.0 ± 0.2
Viscosity (25°C)	14000 ± 3500 cps	40000 ± 10000 cps
Mixing Ratio (by weight)	1	1
Shelf Life (25°C)	6 months	6 months
Mixing Viscosity (25°C)	41000 ± 10000 cps	
Pot Life (25°C)	116 min/160 g	
Gel Time (80°C)	10 min/10 g	
Curing Condition	25°C/24 hr or 60 ~ 80°C/2 ~ 4 hr	

PROPERTIES OF THE CURED RESIN

Property	EPORITE 2500 A / B
Hardness (Shore D)	80 ~ 90
Glass Transition Temperature (°C)	50 ~ 70
Coefficient of Thermal Expansion (mm/ mm/°C)	(α_1) 80 ~ 100×10 ⁻⁶ (α_2) 200 ~ 260×10 ⁻⁶
Moisture absorption (wt %)	< 1
Adhesive Strength (Al-Al) (kg/cm ²)	70 ~ 80

REMARK

The information contained is believed to be reliable and only for the reference without any effective guarantee for the application of the user. The user is responsible to determine the suitability for the user's application and the reliability of the products. Epolab Chemical will not accept claim of warranties of the fitness or reliability for a particular purpose especially the liability for consequential damages of end products.



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