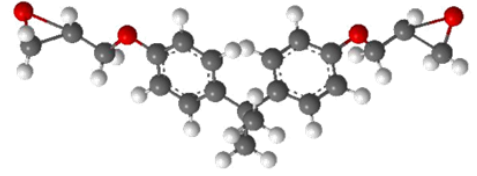


EPORITE



EPORITE 2077-3

GENERAL

EPORITE 2077-3 is a one-component epoxy adhesive recommended especially for adhesion on various electronic parts.

The cured EPORITE 2077-3 exhibits excellent physical properties and heat stability.

STORAGE

Seal the containers tightly & store at temperature lower than 5°C but not less than -10°C. Unfreeze at room temperature at least 2 ~ 4 hour but not more than 8 hour before using.

HANDLING AND SAFETY

Gloves and glasses are suggested for user's personal protection. Clean with soap and water when skin contact.

PROCESSING

1. Unfreeze at room temperature at least 2 ~ 4 hour before using.
2. Apply EPORITE 2077-3 on the adhesion surface.
3. Attach two parts and cure at temperature 130°C/2 hr or 150°C/1 hr.

NOTE: The process can be adjusted according to the specific manufacturing process or performance requirement.

SPECIFICATION

Specification	EPORITE 2077-3
Chemical Type	Epoxy Compound
Appearance	White Paste
Specific Gravity	1.5 ± 0.1
Viscosity (25°C)	62000 ± 16000 cps
Shelf Life (5°C)	3 months
Gel Time (120°C)	10 min/0.2 g (thin coating)
Curing Condition	130°C/2 hr or 150°C/1 hr

PROPERTIES OF THE CURED RESIN

Property	EPORITE 2077-3
Hardness (Shore D)	85 ~ 95
Glass Transition Temperature (°C)	130 ~ 150
Coefficient of Thermal Expansion (mm/mm/°C)	(α_1) 45 ~ 65×10 ⁻⁶ (α_2) 135 ~ 195×10 ⁻⁶
Moisture Contain (wt %)	< 0.3
Adhesive Strength (Al-Al) (kg/cm ²)	> 110

REMARK

The information contained is believed to be reliable and only for the reference without any effective guarantee for the application of the user. The user is responsible to determine the suitability for the user's application and the reliability of the products. Epolab Chemical will not accept claim of warranties of the fitness or reliability for a particular purpose especially the liability for consequential damages of end products.



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